

## Thin Layer Drying Process of Some Leafy Vegetables under Open Sun

### O. P. Sobukola

Department of Food Science and Technology, University of Agriculture, P.M.B. 2240, Abeokuta, Nigeria; [olajidephilip@yahoo.com](mailto:olajidephilip@yahoo.com)

### O. U. Dairo

Department of Agricultural Engineering, University of Agriculture, P.M.B 2240, Abeokuta, Nigeria

### L. O. Sanni

International Institute of Tropical Agriculture (IITA) Ibadan, Nigeria

### A. V. Odunewu

### B. O. Fafiolu

Department of Food Science and Technology, University of Agriculture, P.M.B. 2240, Abeokuta, Nigeria

### Abstract

Open sun drying experiments in thin layers of crain-crain (CC), fever (FV) and bitter (BT) leaves grown in Abeokuta, Nigeria were conducted. The drying process took place in the falling rate period and no constant rate period was observed from the drying curves. Eight thin layer mathematical drying models were compared using the multiple determination coefficients ( $R^2$ ), reduced chi-square ( $\chi^2$ ) and root mean square error (RMSE) between the observed and predicted moisture ratios. Accordingly, Midilli et al. model satisfactorily described the drying curves of the three leaves with  $R^2$  of 0.9980,  $\chi^2$  of  $2.0 \times 10^{-4}$  and RMSE of  $1.09 \times 10^{-2}$  for CC leaves;  $R^2$  of 0.9999,  $\chi^2$  of  $2 \times 10^{-6}$  and RMSE of  $1.11 \times 10^{-3}$  for FV leaves; and  $R^2$  of 0.9998,  $\chi^2$  of  $1.9 \times 10^{-5}$  and RMSE of  $3.3 \times 10^{-3}$  for BT leaves. The effective diffusivity was found to be  $52.91 \times 10^{-10}$ ,  $48.72 \times 10^{-10}$  and  $43.42 \times 10^{-10}$  m<sup>2</sup>/s for CC, BT and FV leaves, respectively.